



Duct Insulation R-6.0

MADE

WITH DOMESTIC AND IMPORTED COMPONENTS

Reflectix[®] Duct Insulation is an alternative to other types of fibrous insulation products. Ease of handling and quick installation make Reflectix[®] the first choice when selecting insulation for round or rectangular ductwork in HVAC systems. The product provides an R-6.0 when installed with a 0.75" air gap between the duct and the insulation. There is a choice of three spacer configurations that create the required air space.

PRODUCT DESCRIPTION

Reflectix[®] Duct Insulation consists of two layers of highly reflective film (96% reflectivity) that are bonded to two tough layers of polyethylene. Two inner layers of insulating bubbles resist conductive heat flow while a center layer of polyethylene gives Reflectix[®] high reliability and strength. The product has a tape running the length of the roll for easy identification by code officials. The tape identifies the manufacturer and ASTM Testing: Reflectix[®] Duct Insulation · ASTM E84 · Class A / Class 1 · ASTM C411 Passed

BENEFITS

DEITEFTTS	
• Non-toxic / non-carcinogenic	 Lightweight and clean
· Fiber-free	 Not affected by moisture / humidity
• Lowers heating / cooling costs year-	 Does not promote nesting of insects or rodents
round	 Resists growth of fungi, mold and mildew
 Reflects 96% radiant heat 	· Does not require protective clothing or respirators to install
 Costs less to install 	 ISO 9001:2015 Certified Manufacturing Location

REFLECTIX® DUCT INSULATION PART NUMBERS AND STOCK SIZES

 HVBP12050 (12"x 50') HVBP16050 (16"x 50') HVBP24050 (24"x 50') HVBP36050 (36"x 50') 	 HVBP12100 (12"x 100') HVBP16100 (16"x 100') HVBP24100 (24"x 100') HVBP36100 (36"x 100') 	 HVBP12125 (12"x 125') HVBP16125 (16"x 125') HVBP24125 (24"x 125') HVBP36125 (36"x 125')
 HVBP48050 (48"x 50') HVBP60050 (60"x 50') 	· HVBP48100 (48″x 100′) · HVBP60100 (60″x 100′)	 HVBP48125 (48"x 125') HVBP60125 (60"x 125')

APPLICATIONS

Rectangular and Round return and supply ductwork in HVAC systems



Features AT A GLANCE:

Reflectix[®] Duct Insulation may be installed by wrapping rectangular or round ductwork in HVAC applications

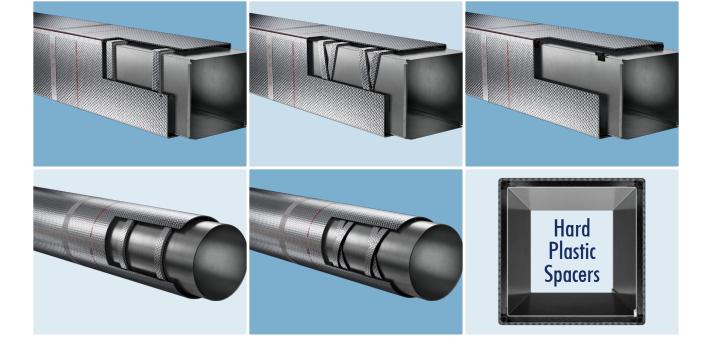
Heating costs can be greatly reduced

Eliminate unnecessary heat loss/gain and air leakage

Helps to ensure consistent temperatures

WAREHOUSE LOCATIONS:

Markleville, IN Phoenix, AZ Greenville, SC Chicopee, MA



DOUBLE REFLECTIVE TECHNICAL DATA

Temperature Range:	-60º to 180º F		
Nominal Thickness:	5/16 inch (.312)		
Weight:	0.771 oz./sq. ft.		
Flame Spread Index (ASTM E 84):	Less than 25		
Smoke Developed Index (ASTM E 84):	Less than 50		
Mounting Method (ASTM E 2599)			
Fire Rating:	Class A/Class 1		
Linear Shrinkage:	None		
Reflectance (IR):	96%		
Water Vapor Transmission (ASTM E 96): 0.02			
Puncture Resistance:	60 lb./in.		
Mold and Mildew:	No Growth		
Emittance:	0.04		
Tensile Strength:	3.7 N/mm		
Pliability:	No Cracking		
Hot Surface Performance:	Passed (250° F)		
Note: Not for use in direct contact on			
surface temperatures that are 180° F or greater.			

TESTING & CERTIFICATIONS

- Thermal Performance ASTM C335
- Hot Surface Performance ASTM C411
- Flame Spread and Smoke Density ASTM E84

- Fungus Resistance Mil-Std 810B Method 508
- · Pliability Test ASTM C1224
- Sound Absorption Test ASTM C423 and ASTM E795
- Sound Transmission Loss ASTM E90 and ASTM E413
- Water Vapor Transmission ASTM E96
- Tensile Strength ASTM D751
- · Bleeding and Delamination ASTM C1668
- Intertek: Surface Burning Characteristics of Building Materials ASTM E84-08 (Taped Joint Detail) Test Report # 3166908SAT-012
- Intertek: Surface Burning Characteristics of Building Materials ASTM E84-08 (Unslit) Test Report # 3166908SAT-011
- R&D Services: Resistance to the Growth of Fungi ASTM C1338-00 Test Report # RD072713FR
- State of California
- · State of California Licensed Insulation Manufacturer
- State of Minnesota: Filed with Minnesota Insulation Standards Program
- · R&D Services Emittance Testing ASTM C1371
- R&D Services: Physical Properties Sheet Width, Length, Pliability, Water Vapor Permanence and Aged Water Vapor Permanence
- R&D Services: Water Vapor Transmission Test ASTM-E96 (Dessicant Method)

MANUFACTURER'S SUGGESTED INSTALLATION INSTRUCTIONS THERE ARE 3 OPTIONS - METHODS 1 & 2 ARE APPLICABLE TO EITHER ROUND OR RECTANGULAR DUCTS:

NOTE: Installation instructions and illustrated drawings are recommendations only, while proper local construction methods are the responsibility of the installer.

1. SPACER PERPENDICULAR TO DUCT DIRECTION METHOD <u>SPACER</u>: HVSPW02025 - REFLECTIX[®] SPIRAL PIPE WRAP 2"x 25'

- · Refer to the two left hand diagrams on page 2.
- \cdot Make sure all sheet metal joints, seams and penetrations are sealed.
- Double wrap and secure spacer material to the duct at 24" to 36" intervals. Use a UL181 Tape with Acrylic Adhesive to fasten the spacer in place.
- · Verify the circumference of the duct at the mid-point of a spacer strip.
- · Cut the Reflectix[®] product to this length plus 1".
- Wrap the product around the duct and securely tape the linear and circumference seams (overlapping 1"- 2") with a UL181 Tape with Acrylic Adhesive (goal is an air-tight, snug seam seal).
- Do not leave any exposed duct or space where air can enter between the duct and the Reflectix[®].

2. SPACER WRAPPED IN CANDY CANE FASHION METHOD <u>SPACER</u>: HVSPW02025 - REFLECTIX® SPIRAL PIPE WRAP 2"x 25'

- · Refer to the two center diagrams on page 2.
- · Make sure all sheet metal joints, seams and penetrations are sealed.
- Double wrap and secure spacer material to the duct in a candy cane fashion. First, proceed down the duct in one direction then reverse direction and crisscross (overlap) the spacer in the other direction. Use a UL181 Tape with Acrylic Adhesive to fasten the spacer in place.
- Verify the circumference of the duct with the spacer strips in place.
- Cut the Reflectix[®] product to this length plus 1".
- Wrap the product around the duct and securely tape the linear and circumference seams (overlapping 1"- 2") with a UL181 Tape with Acrylic Adhesive (goal is an air-tight, snug seam seal).
- Do not leave any exposed duct or space where air can enter between the duct and the Reflectix®.

3. HV SPACERS AFFIXED TO CORNERS METHOD (RECTANGULAR DUCTS ONLY) <u>SPACER</u>: HVSPACER - REFLECTIX[®] HARD PLASTIC CORNER SPACER

- Refer to the two right hand diagrams on page 2.
- · Make sure all sheet metal joints, seams and penetrations are sealed.
- · Make sure the duct is free from dust and dirt by wiping it down with a shop rag.
- · Install the HV Spacers to all 4 corners of the duct.
- · Place the spacers every 24".
- · Verify the circumference of the duct over the top of the spacers.
- · Cut the Reflectix[®] product to this length plus 1".
- Wrap the Reflectix® over the spacers.
- Fasten the Reflectix[®] by either taping the seam with a UL181 Tape with Acrylic Adhesive, or plier stapling the two edges together (goal is an airtight, snug seam seal).
- If the duct is supported with saddle clamps, make sure to install a spacer on the two bottom edges of the duct directly between the clamp and the duct.
- · If the clamps are installed around the duct (such as plumbers tape), make sure that the seam is taped to prevent air movement.

PLEASE NOTE REGARDING HANGERS:

Strap Hanger: Wrap Reflectix[®] with the seam at the hanger. Tape seam tightly around hanger.

Saddle Hanger: Make sure that there is a spacer below the hanger between the insulation and the duct to prevent the insulation from touching the duct.

NOTE: Not to be used as duct liner.



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